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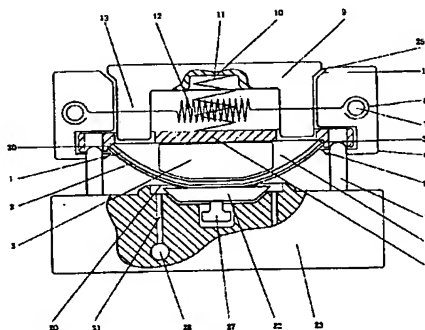
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(54) Title: A METHOD AND DEVICE FOR STICKING THE ADHESIVE SHEET TO THE BASE OF A WALL HANGING

(54) 发明名称: 一种壁挂件贴膜与基座的粘贴方法及粘贴装置



(57) Abstract: A method for sticking the adhesive sheet to the base of a wall hanging is disclosed. The method includes the following steps: firstly daubing the bottom surface of the base with liquid glue or solvent or melting the bottom surface of the base by instantaneous high heat, secondly bending the adhesive sheet into an arc, thirdly pressing the adhesive sheet toward the bottom surface of the base, lastly gradually pressing the adhesive sheet downwards to stick the adhesive sheet to the base gradually when the most projecting point in the middle of the arc contacts with the base. A sticking device including an upper die and a lower die is further disclosed. The upper die includes a plate for clamping the adhesive sheet. A clamping groove which can clamp and position the bent adhesive sheet is provided under the clamping plate. A guide hole is set on the clamping plate symmetrically. The lower die includes a plate for holding the base. A guide column cooperating with the guide hole of the adhesive sheet clamping plate is provided on the base holding plate. A groove for installing the base is set on the central position of the holding plate, which is corresponding to the position of the adhesive sheet and can accommodate the base therein.

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CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS,  
IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR),  
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本国际公布：

— 包括国际检索报告。

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(57) 摘要：

一种壁挂件贴膜与基座的粘贴方法，其步骤为在基座底面涂抹液态胶或溶剂或以瞬间高热将基座底面熔化，然后将贴膜弯成一个弧面，再将贴膜压向基座底面，使弧面中间最凸出点与基座相触时逐渐将贴膜下压，使贴膜与基座逐步贴合。一种粘贴装置，其包括上模和下模，所述上模包括贴膜夹持板，该贴膜夹持板下面开设有可夹持弯曲的贴膜且可定位之夹持槽，其板上对称设有导孔；所述下模包括基座固持板，该基座固持板上设有与贴膜夹持板上导孔相适配之导柱，中心位置设有与贴膜定位位置对应、可容基座置入之基座安装槽。